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**General tuning program.  
Power Plant Rovinari Unit 4.**

**General conditions:**

- Unit in operation.
- Measurements and devices working properly.

**Program:**

1. Starting the CCL (Closed Control Loops) in auto mode with preliminary settings.
2. Tests LDC modes.
3. Unit in TF2 mode:
  - CCL optimization settings
  - getting static characteristics of Unit (setpoints, parameters and positions of devices for different loads of Unit)
4. Implementation repeatedly corrected characteristics and dynamic settings optimization Unit in TF2 mode.
5. Unit in BF+MW
  - Final tuning for CCI
  - Boiler model settings corrections
  - Primary and secondary control tests and if necessary settings corrections
  - Internal primary and secondary control tests

**Estimated time for all 4-6 weeks.**

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